

Date: Tuesday, 11/09/2007 1:50:59 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BELT GUIDE
Job Number	: 34558	Part Number	: D36401
Estimate Number	: 13015	Drawing Number	: D3640 UNDER REVIEW
P.O. Number	:	Project Number	: N/A
This Issue	: 11/09/2007	Type	: MACHINED PARTS
Prsht Rev.	: NC	Drawing Revision	: U/R
First Issue	: / /	Material	:
Previous Run	:	Due Date	: 18/09/2007
Written By		Qty:	20
Checked & Approved By		Um:	Each
Comment	: Est Rev:A New Issue 07-01-15 JLM		

Additional Product

POSITIVE RECALL			
EFFECTIVE AUTH			
RELEASED DATE			
Seq. #:	Machine Or Operation:	Description :	POSITIVE RECALL
1.0	MDELRINB075X1250	Delrin Bar	
		Comment: Qty.: 0.4200 f(s)/Unit Total : 8.4000 f(s) Black Delrin Bar 1.250" X .750" BATCH: <u>114535</u>	
2.0	BAND SAW	BAND SAW	
		Comment: Cut blank 4.700 " long	
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
		Comment: HAAS CNC VERTICAL MACHINING #1	
4.0	QC2	1- Mill as per Folio FA670 & Dwg D3640 Rev: <u>A</u> 2- Deburr and Blend rad intersection with deburring tool.	
		JL / 07/09/13 20	
5.0	QC8	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
		JL / 07/09/13 20	
		Comment: SECOND CHECK	
		JL / 07/09/13 20	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BELT GUIDE

Job Number: 34558

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

210115 (202) SP

ENGINEERING
APPROVAL

07-09-14

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



07.10.14
POSITIVE
RECALL

Job Completion



POSITIVE RECALL

EFFECTIVE 07-09-11 AUTH LL

RELEASED 16 DATE 07-10-15

U 07-10-14

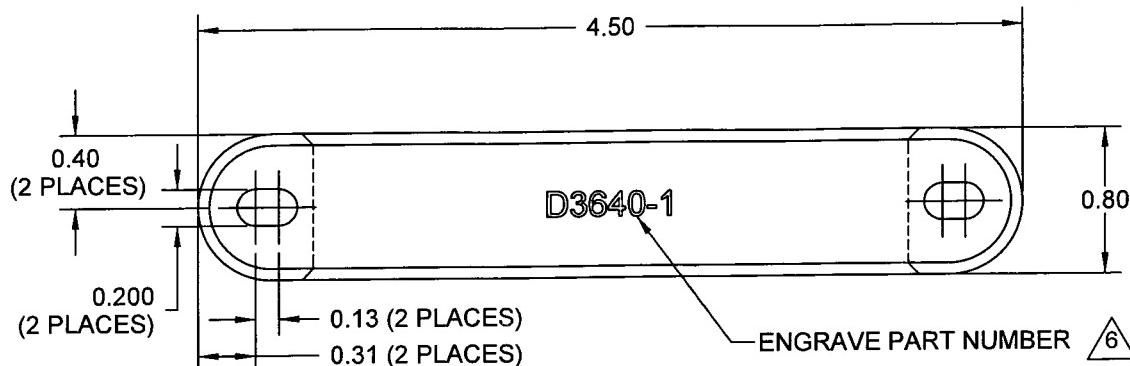
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

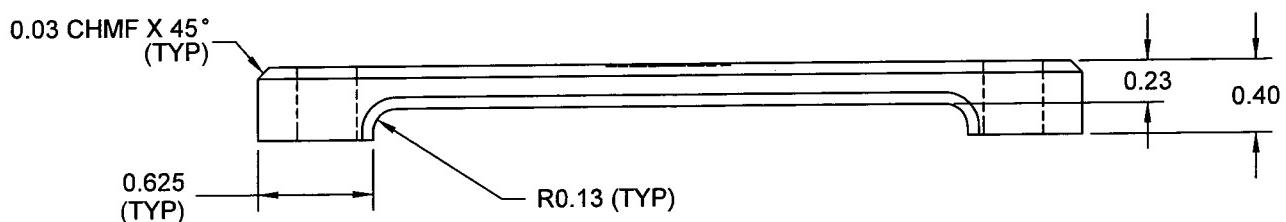
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D



C



B

**D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)**

W/0 34558

2.083
2.053
2.053

A

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
- 7) WEIGHT: 0.03 lbs

DART AEROSPACE LTD	Work Order:	34558
Description: BELT GUIDE	Part Number:	D3640-1
Inspection Dwg: D3640 Rev: U/R		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

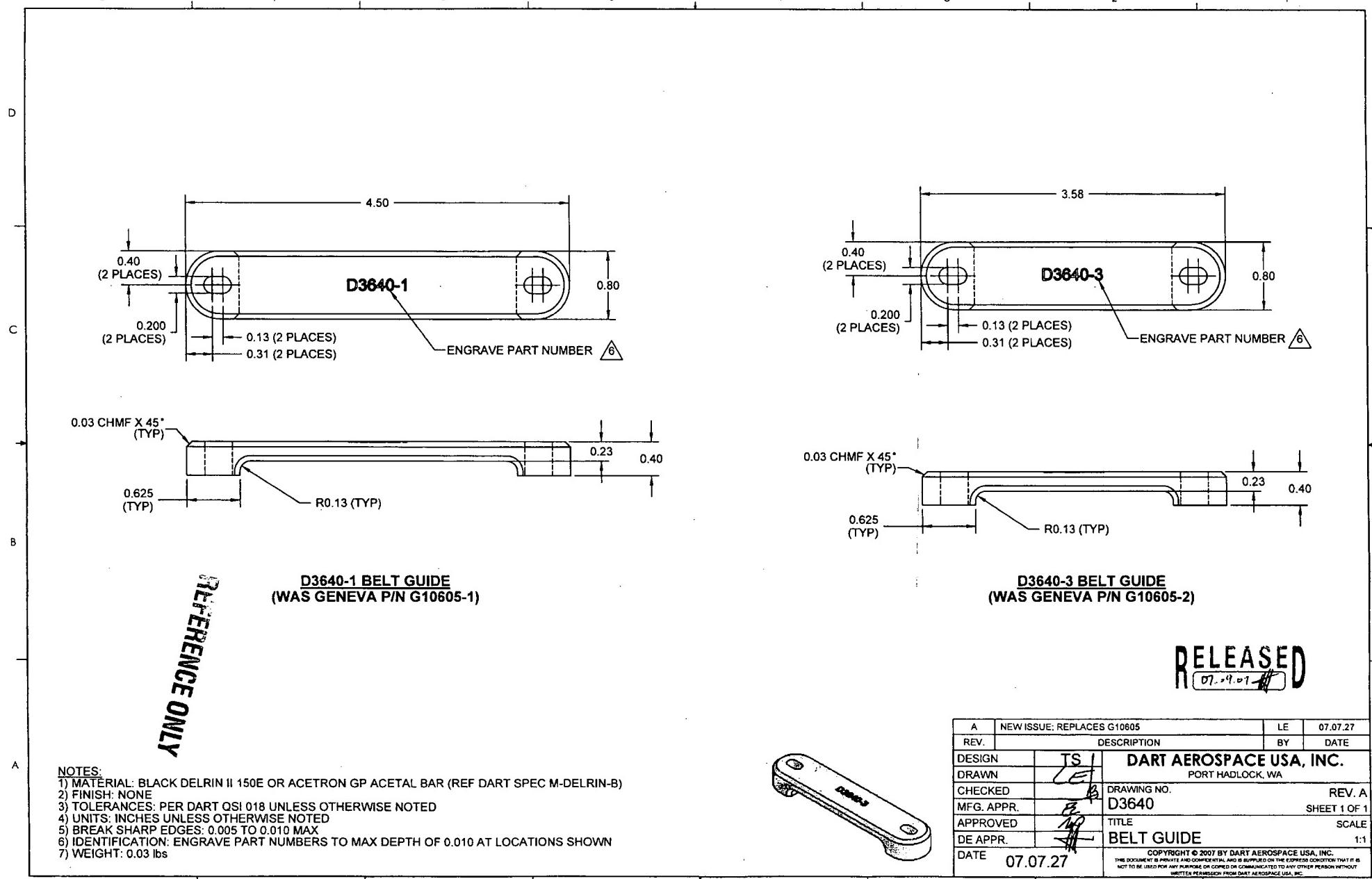
First Article Prototype

Measured by:	<i>JNL</i>	Audited by:	<i>J. F.</i>	Prototype Approval:	<i>UG</i>
Date:	07/09/13	Date:	07/09/13	Date:	07.09.14

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	



8 1 7 6 5 4 3 2 1



A	NEW ISSUE; REPLACES G10605	LE	07.07.27
REV.	TS	DESCRIPTION	BY DATE
DESIGN	<i>TS</i>	DART AEROSPACE USA, INC.	
DRAWN	<i>TS</i>	PORT HADLOCK, WA	
CHECKED	<i>B</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>E</i>	D3640	SHEET 1 OF 1
APPROVED	<i>TS</i>	TITLE	SCALE
DE APPR.	<i>TS</i>	BELT GUIDE	1:1
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	